

Split Ship Friday

Work Order ID 125836-1

Wednesday, October 22, 2014 12:36:44 PM

125836

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Item ID: D4775-041

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Strut Assembly

Start Date: 10/22/14 Start Qty: ~~10.00~~ ⁵

10

Cust Item ID:

Required Date: 10/22/14 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals: Process Plan: MLJ

Date: 14-10-23 Tooling:

Date:

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4775	C ✓								

110 Pick Kit 0.00

110

Packaging Memo 0.00

Packaging

SK 14/11/14 DAS 36 9-89

120 0.00

120

Small Fab Memo 0.00

Small Fab

SK 14/11/14 DAS 36 9-89

1- APPLY PROSEAL ON D4776-1 STRUT AND ASSEMBLE AS PER DWG

A/R PROSEAL BATCH: 1130090

2- ENSURE HELICOIL DOES NOT BLOCK HOLE (SEE NOTE 9)

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Item ID: D4775-041

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Strut Assembly

Start Date: 10/22/14 Start Qty: 10.00

10

Cust Item ID:

Required Date: 10/22/14 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

QC5- Inspect part completeness to step on W/O

0.00

130

QC

Memo

0.00

Quality Control

DAS
38
9-89

NOV 21 2014

140

Identify as per dwg & Stock Location: 51512

0.00

140

Packaging

Memo

0.00

Packaging

DAS
86
9-89

NOV 21 2014

150

QC21- Final Inspection - Work Order Release

0.00

150

QC

Memo

0.00

Quality Control

14/11/21

mf
14-11-21

Picklist Print

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Work Order ID: 125836

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Parent Item: D4775-041

D4775-041

Parent Item Name: Strut Assembly

Start Date: 10/22/14

Required Date: 10/22/14

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP REV:A 13.02.28 NEW ISSUE DD VERF:JFS
REV:B 13.08.26 PB1 DD VERF:JLM
13.09.26 AS PER REV.B DD VERF:JLM
AS PER REV.C DD VERF:JLM
IPP
IPP REV:C
IPP REV:D 14.01.10

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4775-1		Manufactured	No			110	Each	11.0000	1	10			DAS
D4775-1													36
Strut Tube													9-89

Location	Loc Qty	Loc Code
GA	125846	
113841	1	
115177	9	
117205	1	

D4777-1

Manufactured No

110

Each

30.0000

1

10

D4777-1

Rod End Bearing

**

Location	Loc Qty	Loc Code
ST121	125796	
121800	16	
ST121	14	
113699	1	
116963	13	

Picklist Print

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Work Order ID: 125836

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Parent Item: D4775-041

D4775-041

Parent Item Name: Strut Assembly

Start Date: 10/22/14

Required Date: 10/22/14

Start Qty: 10.00

Required Qty: 10.00

D4776-1

Manufactured No

110

Each

31.0000

1

10

D4776-1

Basket Strut Clevis

**

14/11/19

DAS
36
9-89

Location

Loc Qty

Loc Code

ST120

125774

31

110934

1

113290

1

115946

9

121785

10

122550

10

D4776-5

Manufactured No

110

Each

184.0000

4

40

D4776-5

Spacer

**

14/11/19

DAS
36
9-89

Location

Loc Qty

Loc Code

ST120

184

111095

3

112597

1

113369

31

116137

8

121875

40

122748

51

123539

50

18
22

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Work Order ID: 125836

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Parent Item: D4775-041

D4775-041

Parent Item Name: Strut Assembly

Start Date: 10/22/14

Required Date: 10/22/14

Start Qty: 10.00

Required Qty: 10.00

AN3-10A

Purchased

No

110

Each

364.0000

2

20

AN3-10A

Bolt

**

DAS
36
9-89

14/11/19

Location

Loc Qty

Loc Code

ST349

200

m130466

200

ST351

10

m127817

10

ST511

154

m128813

145

m128936

9

20

MS21042L3

Purchased

No

110

Each

1,488.000

2

20

MS21042L3

Nut

**

DAS
36
9-89

14/11/19

Location

Loc Qty

Loc Code

ST305

1488

123900

913

M127410

11

M127831

41

M128401

42

M128754

481

20

MS21209-F615

Purchased

No

110

Each

106.0000

1

10

MS21209-F615

Heli-Coil

**

DAS
36
9-89

14/11/19

Location

Loc Qty

Loc Code

GA

50

125097

5

m128537

45

ST299

56

m129499

19

m130325

37

10

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Shop Packet Print

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